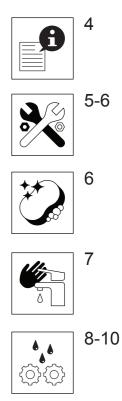


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INSTALLATION AND MAINTENANCE GUIDE









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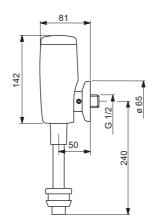


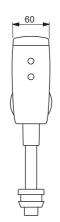


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EMC 2014/30/EU







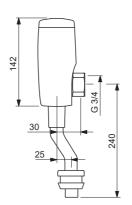


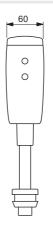
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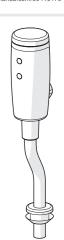
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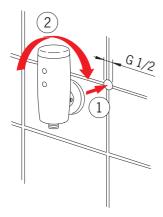




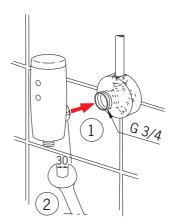




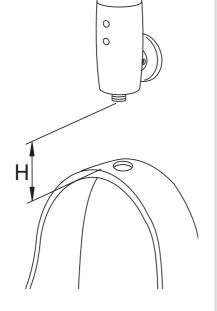
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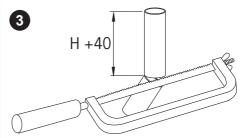


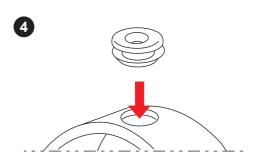






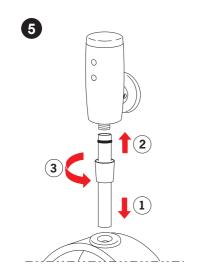


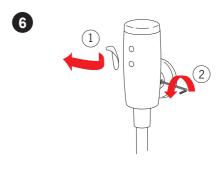




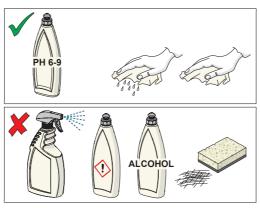












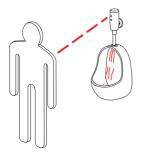


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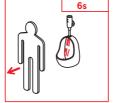


Automatic









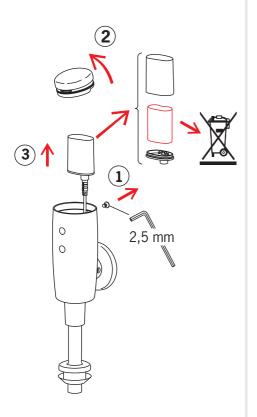




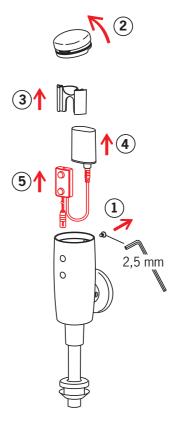








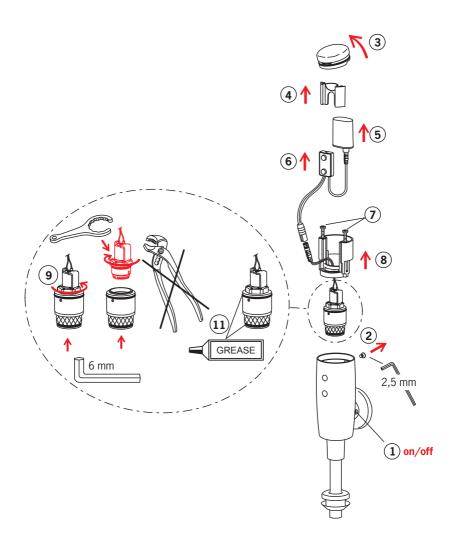








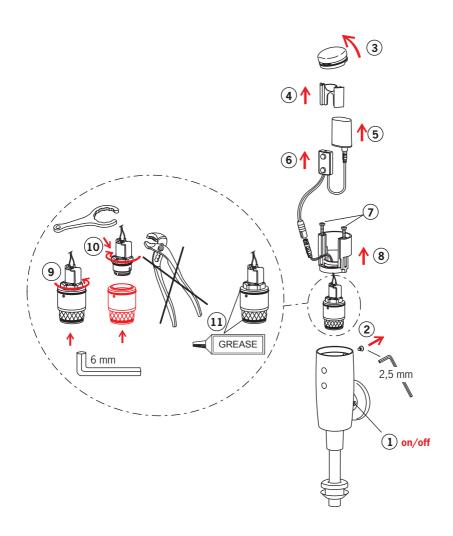












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The head office of the Group is located in Rauma, Finland, and the Group has three manufacturing sites: Kralovice (Czech Republic), Olesno (Poland) and Rauma (Finland). Oras Group employs approximately 1400 people in twenty countries. Oras Group is owned by Oras Invest, a family company and an industrial owner.

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